

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

1. (Currently Amended): A duct board material, comprising:  
a substantially rigid fiber glass board having an interior surface and an exterior surface;  
an exterior facing adhered to the exterior surface; and  
a bonded, non-woven glass mat facing adhered to the interior surface, the mat having a plurality of parallel or substantially parallel fibers oriented in a machine longitudinal direction of the duct board material.
2. (Original): The duct board material of claim 1, wherein the mat facing comprises a plurality of parallel or substantially parallel yarns.
3. (Original): The duct board material of claim 2, wherein the plurality of parallel or substantially parallel yarns are embedded in the non-woven mat facing.
4. (Original): The duct board material of claim 3, wherein the yarns are embedded in the mat facing without slack.
5. (Original): The duct board material of claim 1, wherein the mat facing has a plurality of fibers preferentially oriented in the longitudinal direction.
6. (Original): The duct board of claim 5, wherein the mat facing has a ratio of machine direction tensile strength to cross direction tensile strength of at least 2:1.
7. (Original): The duct board material of claim 1, wherein the exterior facing is a second bonded, non-woven mat facing having a plurality of parallel or substantially parallel fibers oriented in the longitudinal direction of the duct board material.

8. (Original): The duct board material of claim 1, wherein the exterior facing comprises a foil-scrim-kraft layer.
9. (Original): The duct board material of claim 1, wherein the non-woven mat facing includes glass filaments in a resinous binder.
10. (Original): The duct board material of claim 1, wherein:  
the exterior facing comprises a foil-scrim-kraft layer,  
the non-woven mat facing includes glass filaments in a resinous binder, and  
the mat facing has a plurality of parallel or substantially parallel yarns embedded therein without slack.
11. (Currently Amended): A duct board material, comprising:  
a rigid fiber glass board having an interior surface and an exterior surface;  
an exterior facing adhered to the exterior surface; and  
a bonded, non-woven glass mat facing adhered to the interior surface, the mat having a plurality of parallel fibers oriented in a machine longitudinal direction of the duct board material.
12. (Currently Amended): A duct board material, comprising:  
a substantially rigid fiber glass board having an unfaced interior surface and an exterior surface;  
an exterior facing adhered to the exterior surface; and  
a plurality of parallel or substantially parallel fibers oriented in a longitudinal direction of the duct board material and adhered directly to the unfaced interior surface, so that a portion of the interior surface not covered by the parallel or substantially parallel fibers is exposed.
13. (Original): The duct board material of claim 12, wherein the parallel or substantially parallel fibers are adhered to the fiber glass board using an adhesive or resin.

14. (Original): The duct board material of claim 12, wherein the parallel or substantially parallel fibers are fiber glass yarns.
15. (Original): The duct board material of claim 12, wherein the exterior facing is a bonded, non-woven mat facing having a plurality of parallel or substantially parallel fibers oriented in the longitudinal direction of the duct board material.
16. (Original): The duct board material of claim 12, wherein the exterior facing comprises a foil-scrim-kraft layer.
17. (Withdrawn): A method for forming the duct board of claim 1, comprising the steps of:
  - (a) forming the substantially rigid fiber glass board having the interior surface and the exterior surface;
  - (b) adhering the exterior facing to the exterior surface; and
  - (c) adhering the bonded, non-woven mat facing to the interior surface.
18. (Withdrawn): The method of claim 17, wherein the mat facing comprises a plurality of parallel or substantially parallel yarns.
19. (Withdrawn): The method of claim 18, further comprising forming the non-woven mat facing with the plurality of parallel or substantially parallel yarns embedded therein.
20. (Withdrawn): The method of claim 19, wherein the step of forming the non-woven mat facing includes removing slack from the yarns.
21. (Withdrawn): The method of claim 18, wherein the step of forming the non-woven mat facing includes feeding the yarns from one of the group consisting of a warp beam and a creel.
22. (Withdrawn): The method of claim 17, wherein step (c) is performed before the duct board enters a curing oven.

23. (Withdrawn): The method of claim 17, wherein step (c) is performed after the duct board exits a curing oven.
24. (Withdrawn): The method of claim 17, wherein the mat facing has a plurality of fibers predominantly oriented in the longitudinal direction.
25. (Withdrawn): The method of claim 17, wherein the exterior facing is a second bonded, non-woven mat facing having a plurality of parallel or substantially parallel fibers oriented in the longitudinal direction of the board material.
26. (Withdrawn): A method for forming the duct board of claim 12, comprising the steps of:
  - (a) forming the substantially rigid fiber glass board having the interior surface and the exterior surface;
  - (b) adhering the exterior facing to the exterior surface; and
  - (c) adhering the plurality of parallel or substantially parallel fibers to the interior surface.
27. (Withdrawn): The method of claim 26, wherein the parallel or substantially parallel fibers are included in a plurality of parallel yarns.
28. (Withdrawn): The method of claim 26, wherein step (c) includes removing slack from the yarns.
29. (Withdrawn): The method of claim 26, wherein step (c) includes feeding the yarns from one of the group consisting of a warp beam and a creel.
30. (Withdrawn): The method of claim 26, wherein step (c) is performed before the duct board enters a curing oven.

Appl. No. 10/757,893  
Amdt. dated August 15, 2006  
Reply to Office action of June 15, 2006

31. (Withdrawn): The method of claim 26, wherein step (c) is performed after the duct board exits a curing oven.
32. (Previously Presented): The duct board material of claim 1, wherein the material is formed into a rectangular duct with the mat facing on an interior side thereof and the exterior facing on an exterior side thereof.
33. (New): The duct board material of claim 1, wherein the mat is made of a by a wet laid material.
34. (New): The duct board material of claim 33, wherein the mat has a weight per unit area of about 38.8 grams/meter<sup>2</sup>.
35. (New): The duct board material of claim 33, wherein the mat has a thickness of about 0.033 centimeters (0.013 inch).